Metropolitan Ceramics®
Unglazed Ceramic Quarry Tile

A slip resisting floor is of utmost importance in areas where less agile pedestrian traffic is present. Many areas of health care/long term living may require superior foot traction for patients, workers, and the elderly. Along with the obvious areas like food prep, food service, restrooms, maintenance rooms, and entryways, there are many other spaces to consider for Metropolitan Ceramics unglazed quarry tile.

Because Metropolitan is low absorption it can be used both indoors and out. Areas like carports, vestibules and courtyards would benefit. And Metropolitan tile has a natural, attractive look that allows the designer to bring the same quality inside to waiting rooms, common areas, dining areas- even chapels.

Because Metropolitan is a durable, long lasting, unglazed, quarry tile- it’s the most economical floor covering over the life of the installation. You can install Metropolitan once and not worry about replacing it- ever.

If a slip resisting, durable, versatile, floor is required, consider Metropolitan Ceramics.

Photos above: Metropolitan Ceramics® Tile used in a community room. To the right Metropolitan’s slip resisting characteristic works well in this waiting area.

FEATURES & Benefits

- Use Indoors and Out in any Climate.
- Slip Resisting Surface.
- Extreme Durability for Heavy Traffic.
- Will not Bubble-Chip-Melt.
- Resists Grease-Bacteria-Dirty Water.
- Unglazed Surface Won’t Show Wear.
- Can be Used Vertically.
- Resists Chipping and Abrasion.
- Economical.

GREEN at a Glance

- Abundant natural resource.
- Little waste in production.
- No volatile organic compounds.
- Offering decades of performance.
- Safe to discard or repurpose.
Sizes, Colors, Textures

Sizes options include 4” x 8”, 4” x 12”, 6” x 9”, 8” x 8” and 6” x 6”. Many size options are nominal (for example, the 4” x 8” is actually 3 5/8” x 7 5/8”) to allow for a grout joint when designing patterns. The most popular size 6” x 6” is (actual size). Tile thickness is 1/2”. For specific applications, some products are available by special order in 3/8” and 3/4” thickness. Different size options are available in each product line. See the Metropolitan Ceramics website for complete details.

The grout joint recommended in most instances is 3/8”. A 1/4” joint may sometimes be used in some instances, see web site for details. Metropolitan quarry tile is available in a variety of natural earth tones. Some products are reduction fired in the kilns to produce a random shade variation. Many colors are manufactured with little to no shade variation - for a ‘single tone’ appearance.

A number of products are available with texture for added appeal and to increase slip resisting properties. Details on all products manufactured by Metropolitan Ceramics are available on the Metropolitan Ceramics’ website.

Trim Pieces

Metropolitan Ceramics offers a number of trim pieces. Please see the Metropolitan web site - metroceramics.com for a complete listing of trim and availability.

---

### Test Results

<table>
<thead>
<tr>
<th>Specification</th>
<th>Test</th>
<th>Standard</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Abrasion Resistance</td>
<td>ASTM C1243</td>
<td>Maximum value of 275 mm$^3$</td>
<td>Metropolitan tests at &lt; 275 mm$^3$</td>
</tr>
<tr>
<td>Absorption 5-hour boil</td>
<td>ASTM C373</td>
<td>Maximum 5%</td>
<td>Metropolitan tests at 3% maximum and qualifies as vitrified.</td>
</tr>
<tr>
<td>Breaking Strength</td>
<td>ASTM C648</td>
<td>Average ≥ 275 lbf.</td>
<td>Metropolitan 1/2” thick tests at 800 lbf. or better. Metro 3/8” thick tests at 400 lbf. or better.</td>
</tr>
<tr>
<td>Thickness</td>
<td>ASTM C499</td>
<td>Max. range of .050”</td>
<td>Metropolitan meets the standard.</td>
</tr>
<tr>
<td>Nominal Size</td>
<td>ASTM C499</td>
<td>The facial dimension of each tile in the sample shall not vary more than ±2.00% from the nominal dimension.</td>
<td>Metropolitan meets the standard.</td>
</tr>
<tr>
<td>Freeze/Thaw</td>
<td>ASTM C1026</td>
<td>Observations after 300 cycles. No visible damage.</td>
<td>Metropolitan meets the standard.</td>
</tr>
<tr>
<td>Shear Bond Strength</td>
<td>ASTM C482</td>
<td>50 P.S.I. or better</td>
<td>Metropolitan exceeds the standard.</td>
</tr>
<tr>
<td>DCOF Acc Test (wet)</td>
<td>ANSI A137.1 - 2012 BOT 3000</td>
<td>Threshold of 0.42</td>
<td>At time of manufacture, Metropolitan QUARRYBASICS® XA Abrasive tests at ≥0.70. All other Metropolitan products exceed 0.60.</td>
</tr>
<tr>
<td>Warpage</td>
<td>ASTM C485</td>
<td>Min. -1.5% Max. 1.5% along any edge. Min. -1.0% Max. 1.0% on either diagonal.</td>
<td>Metropolitan meets the standard.</td>
</tr>
<tr>
<td>Wedging</td>
<td>ASTM C562</td>
<td>Min. -1.0% Max. 1.0%</td>
<td>Metropolitan meets the standard.</td>
</tr>
<tr>
<td>Chemical Resistance</td>
<td>ASTM C650</td>
<td>As Reported</td>
<td>Class A Classification</td>
</tr>
<tr>
<td>Stain Resistance</td>
<td>ASTM C1378</td>
<td>As Reported</td>
<td>Metropolitan meets the standard.</td>
</tr>
<tr>
<td>Scratch Hardness</td>
<td>MOHS</td>
<td>No Industry Standard</td>
<td>7</td>
</tr>
</tbody>
</table>

---

Environmental

For more information on Metropolitan Ceramics and LEED V4, please visit our web site - metroceramics.com.

Specifications

By ANSI Standard Specification A137.1 Metropolitan Ceramics’ unglazed quarry tile is classified as quarry tile, however, the exceptional technical characteristics noted allow them to be used in virtually any application suitable for ceramic tile. Metropolitan Ceramics’ unglazed tile meets both the ASTM standards, the ANSI A137.1 specification for quarry tile, and Metropolitan internal standards as listed.

Cleaning and Maintenance

Metropolitan quarry tile is easy to maintain and requires only neutral cleaners and no special power washing!

For complete specification and cleaning/maintenance information, including download versions, please visit our web site - metroceramics.com.

Contact

1.800.325.3945  
email: info@ironrock.com  
metroceramics.com  
P.O. Box 9240 Canton, OH 44711

---